

Date: Thursday, 18/09/2008 8:53:25 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HEAD REST ASSEMBLY CENTER
Job Number	: 42083		
Estimate Number	: 10861		
P.O. Number	:	Part Number	: D412724041
This Issue	: 18/09/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: N/A
First Issue	: / /	Project Number	: N/A
Previous Run	: 42082	Drawing Revision	: N/A
	Type : SMALL / MED FAB	Material	:
Written By	:	Due Date	: 30/09/2008
Checked & Approved By	: <u>JUD 08.9.18</u>	Qty:	1 Um: Each
Comment	: Est Rev:A 04.09.08 New Issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

If D412-724-041 is a W/O on it's own,
 Photocopy bluefile and create labels per PPP D412-724-041 CHG001

N/A *JS*

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3303041	Head Rest
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3303-041 Head Rest 40859*JS 08/10/29 (K)*

4.0	D3304041	Tube Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3304-041 Tube Assembly B41901*8/11/3**54*

5.0	AN52510R6	Screw
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**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

M101203*JS 08/10/29 (K)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: HEAD REST ASSEMBLY CENTER

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Part Number: D412724041

Job Number:



Seq. #:

Machine Or Operation:

Description :

4 AN525-10R6 Screw

6.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



08.11.03 (1)



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-724-041

Location: _____ *42987*

PPP Rev: _____

JS 08/10/2004

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/05

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-11-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries